

TECH	INICAL DATA SH	EET	2/5
STRAIGHT MALE RECEPTACLE PIN IN PASTE			R222.940.700
SMOOTH BORE-TAP	00	Series : SMP-COM	
PACKAGINGStandardUnitOther500'W' optionContact us		SPECIFICATION	
ELECTRICAL CHARACTERISTICS		ENVIRONMENTAL	
RF leakage- (NAVoltage rating335Dielectric withstanding voltage500	GHz	Operating temper Hermetic seal Panel leakage	rature -55/+125 ° C NA Atm.cm3/s NA
		OTHER CHARACTERISTICS	
MECHANICAL CHARACTE	RISTICS	Assembly instruc Others : *ROS 1.35 at 12.4 **ROS at 6GHz	
Axial force – Opposite end 6.8	N mini N mini N.cm mini		
	N.cm N.cm		
Mating life 100 Weight 0,3570	Cycles mini g		
Issue : 0823 C In the effort to improve our products, we reserve necessary.	the right to make cha	anges judged to be	

TECHNICAL DATA SHEET

STRAIGHT MALE RECEPTACLE PIN IN PASTE

SMOOTH BORE-TAPE AND REEL 500

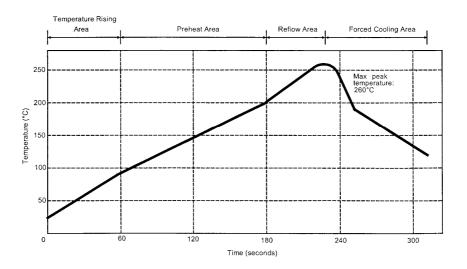
Series : SMP-COM

R222.940.700

SOLDER PROCEDURE

- Deposit solder paste 'SnAg4Cu0.5' on mounting zone by screen printing application. We recommend a low residue flux. We advise a thickness of 150 micromm (5.850 microinch). Verify that the edges of the zone are clean.
- 2. Placement of the receptacle on the mounting zone with an automatic machine of 'pick and place' type. A video camera is recommended for positioning of the component . Adhesive agents must not be used on the receptacle.
- **3.** This process of soldering has been tested with convection oven .Below please find ,the typical profile to use.
- 4. The cleaning of printed circuit boards is not obliged .
- 5. Verification of solder joints and position of the component by visual inspection.

TEMPERATURE PROFILE



Parameter	Value	Unit
Temperature rising Area	1 - 4	°C/sec
Max Peak Temperature	260	°C
Max dwell time @260°C	10	sec
Min dwell time @235°C	20	sec
Max dwell time @235°C	60	sec
Temperature drop in cooling Area	-1 to - 4	°C/sec
Max dwell time above 100°C	420	sec



3/5

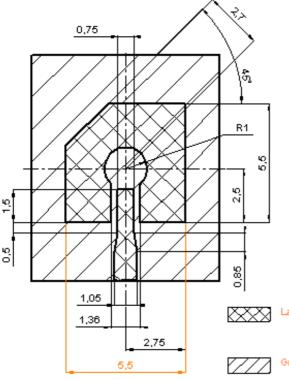
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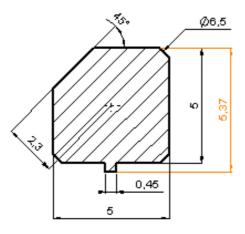
COPLANAR LINE

Pattern and signal are on the same side. Thickness of PCB : 1.6mm The material of PCB is the epoxy resin of glass fabrics bacs (ER:4.8). The solder resist should be printed exept for the land pattern on the PCB.

Lands for solder paste

Ground + Varnish

SHADOW OF RECEPTACLE FOR VIDEO CAMERA



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4/5

