

| TECH | INICAL DATA SH | EET | 2/5 |
|--|-------------------------------|--|---|
| STRAIGHT MALE RECEPTACLE PIN IN PASTE | | | R222.940.700 |
| SMOOTH BORE-TAP | 00 | Series : SMP-COM | |
| PACKAGINGStandardUnitOther500'W' optionContact us | | SPECIFICATION | |
| ELECTRICAL CHARACTERISTICS | | ENVIRONMENTAL | |
| RF leakage- (NAVoltage rating335Dielectric withstanding voltage500 | GHz | Operating temper Hermetic seal Panel leakage | rature -55/+125 ° C NA Atm.cm3/s NA |
| | | OTHER CHARACTERISTICS | |
| MECHANICAL CHARACTE | RISTICS | Assembly instruc Others : *ROS 1.35 at 12.4 **ROS at 6GHz | |
| Axial force – Opposite end 6.8 | N mini N mini N.cm mini | | |
| | N.cm N.cm | | |
| Mating life 100 Weight 0,3570 | Cycles mini g | | |
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| Issue : 0823 C In the effort to improve our products, we reserve necessary. | the right to make cha | anges judged to be | |

TECHNICAL DATA SHEET

STRAIGHT MALE RECEPTACLE PIN IN PASTE

SMOOTH BORE-TAPE AND REEL 500

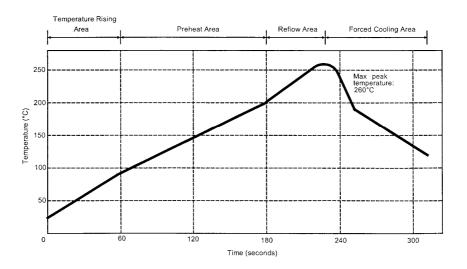
Series : SMP-COM

R222.940.700

SOLDER PROCEDURE

- Deposit solder paste 'SnAg4Cu0.5' on mounting zone by screen printing application. We recommend a low residue flux. We advise a thickness of 150 micromm (5.850 microinch). Verify that the edges of the zone are clean.
- 2. Placement of the receptacle on the mounting zone with an automatic machine of 'pick and place' type. A video camera is recommended for positioning of the component . Adhesive agents must not be used on the receptacle.
- **3.** This process of soldering has been tested with convection oven .Below please find ,the typical profile to use.
- 4. The cleaning of printed circuit boards is not obliged .
- 5. Verification of solder joints and position of the component by visual inspection.

TEMPERATURE PROFILE



| Parameter | Value | Unit |
|----------------------------------|-----------|--------|
| Temperature rising Area | 1 - 4 | °C/sec |
| Max Peak Temperature | 260 | °C |
| Max dwell time @260°C | 10 | sec |
| Min dwell time @235°C | 20 | sec |
| Max dwell time @235°C | 60 | sec |
| Temperature drop in cooling Area | -1 to - 4 | °C/sec |
| Max dwell time above 100°C | 420 | sec |



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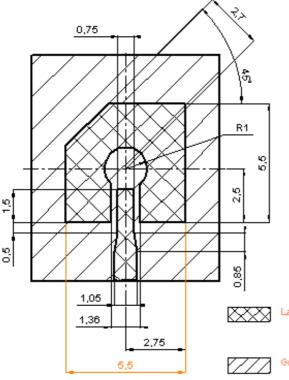
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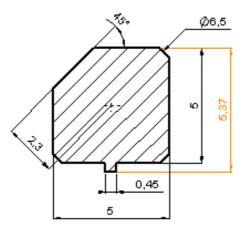
COPLANAR LINE

Pattern and signal are on the same side. Thickness of PCB : 1.6mm The material of PCB is the epoxy resin of glass fabrics bacs (ER:4.8). The solder resist should be printed exept for the land pattern on the PCB.

Lands for solder paste

Ground + Varnish

SHADOW OF RECEPTACLE FOR VIDEO CAMERA



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